

**Toyota Tacoma Rear Shackle
Bushing Install Guide
Part Number: PB59-1101K**



This Shackle Bushing will take approximately 3-4 hours to install

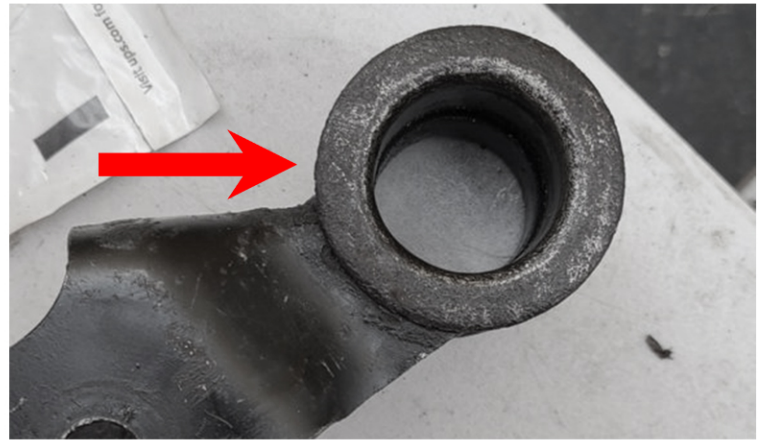
This install is OPTIONAL and not required for final fitment.

******THIS INSTALL REQUIRES CUTTING OF ORIGINAL PARTS******

Dobinsons products should be installed by a qualified installer, and it is the installers responsibility to ensure correct fitment.

Dobinsons is not responsible for any damage incurred to the vehicle during installation.

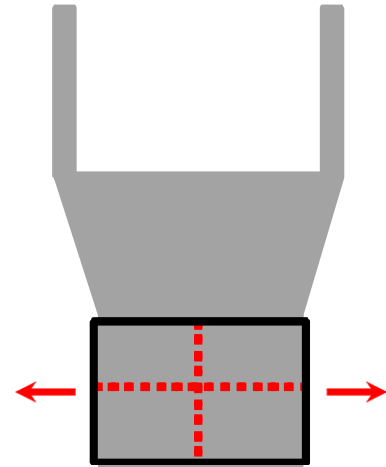
1. After removing the OEM shackles from the vehicle and removing the rubber bushing, you'll find a second sleeve with flanges on either side.



2. This sleeve will need to be cut in the middle all the way around (most use a dremel style tool with a cutoff wheel), which allows for each side of the sleeve to be removed.

3. Cut one side of the inside of the sleeve to relieve pressure and allowing the sleeve to be removed without the need for a hydraulic press.

****Be careful not to cut the shackle itself, cut the inside sleeve ONLY****



4. After the inner sleeve is removed the new poly bushings can be installed properly.

NOTE: You can also purchase new OEM shackles (04005-65104) which do not come with the inner sleeve and will accept the new poly bushings without modification.

NOTE: When greasing the polyurethane bushings, apply grease to the outside of the bushing manually and fill the channels as the greaseable pins only grease the inside of the bushing.

